

105020" 06E6860

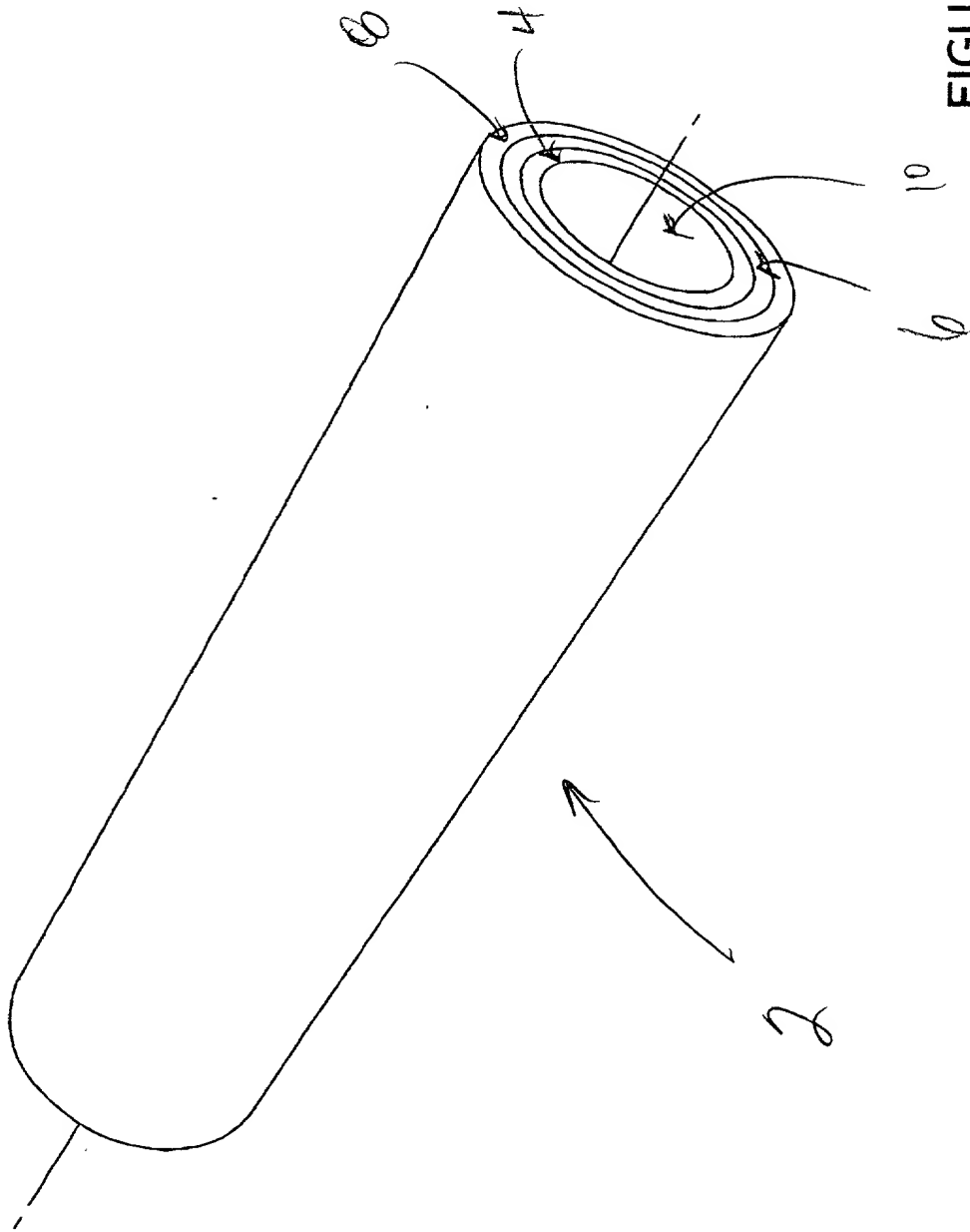


FIGURE 1

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T05020"05E6860

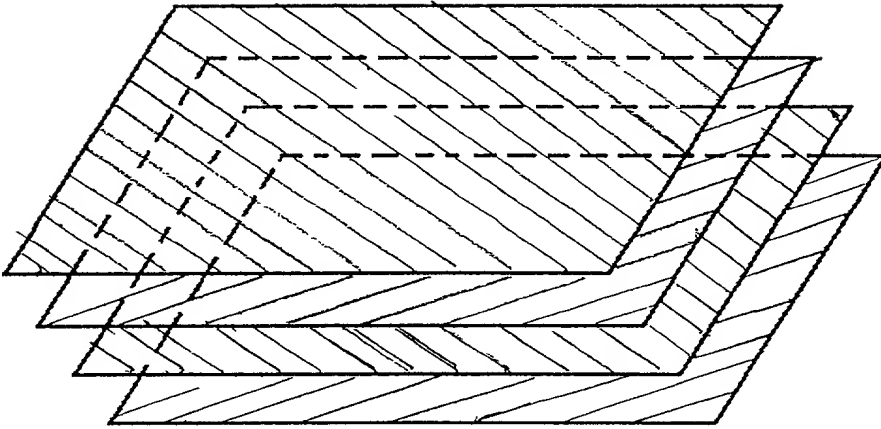


FIGURE 2

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FO5040" 06E66860

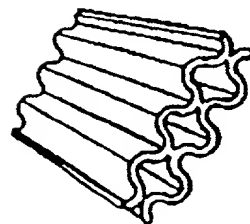
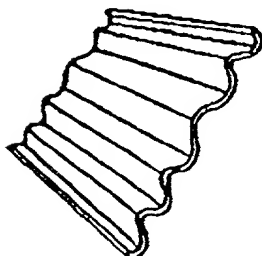
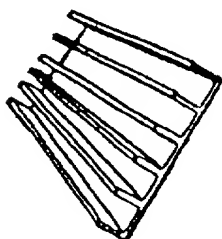
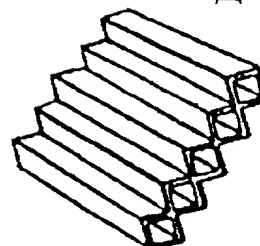
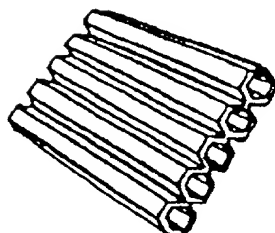
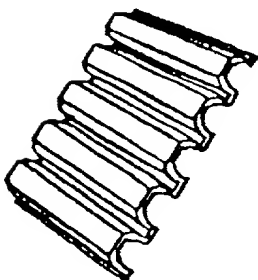
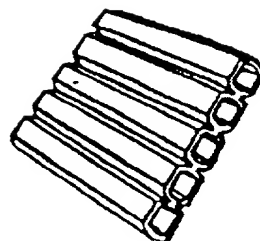
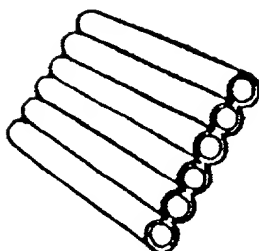
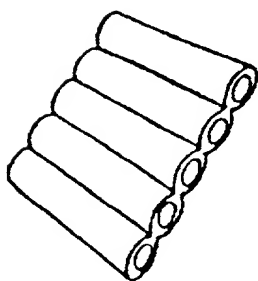
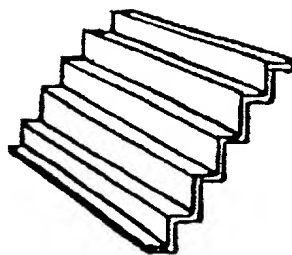
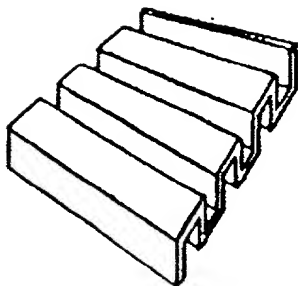
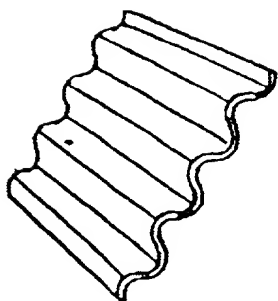


FIGURE 3

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105020" 05E6860

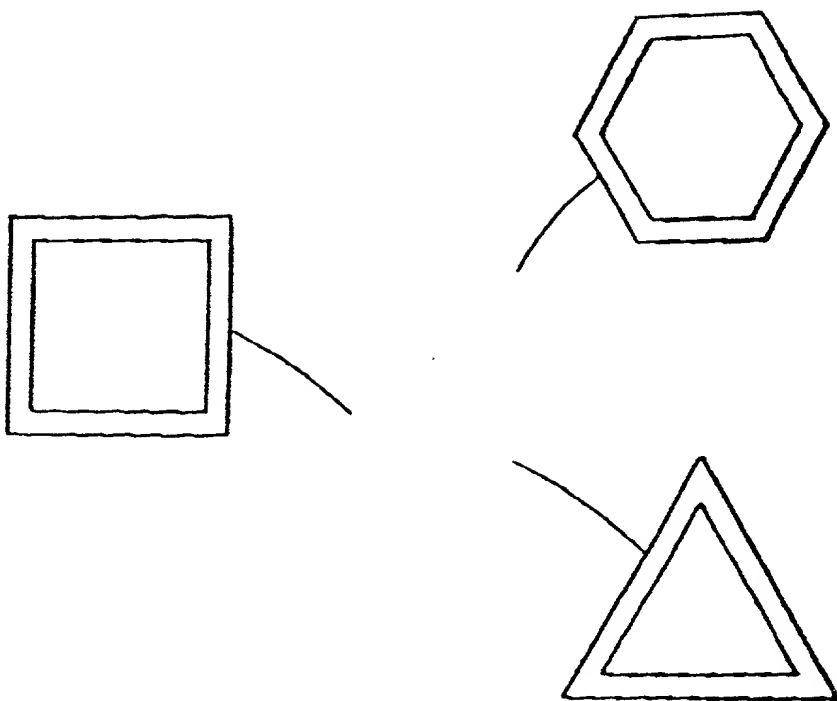


FIGURE 4

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TOP SECRET

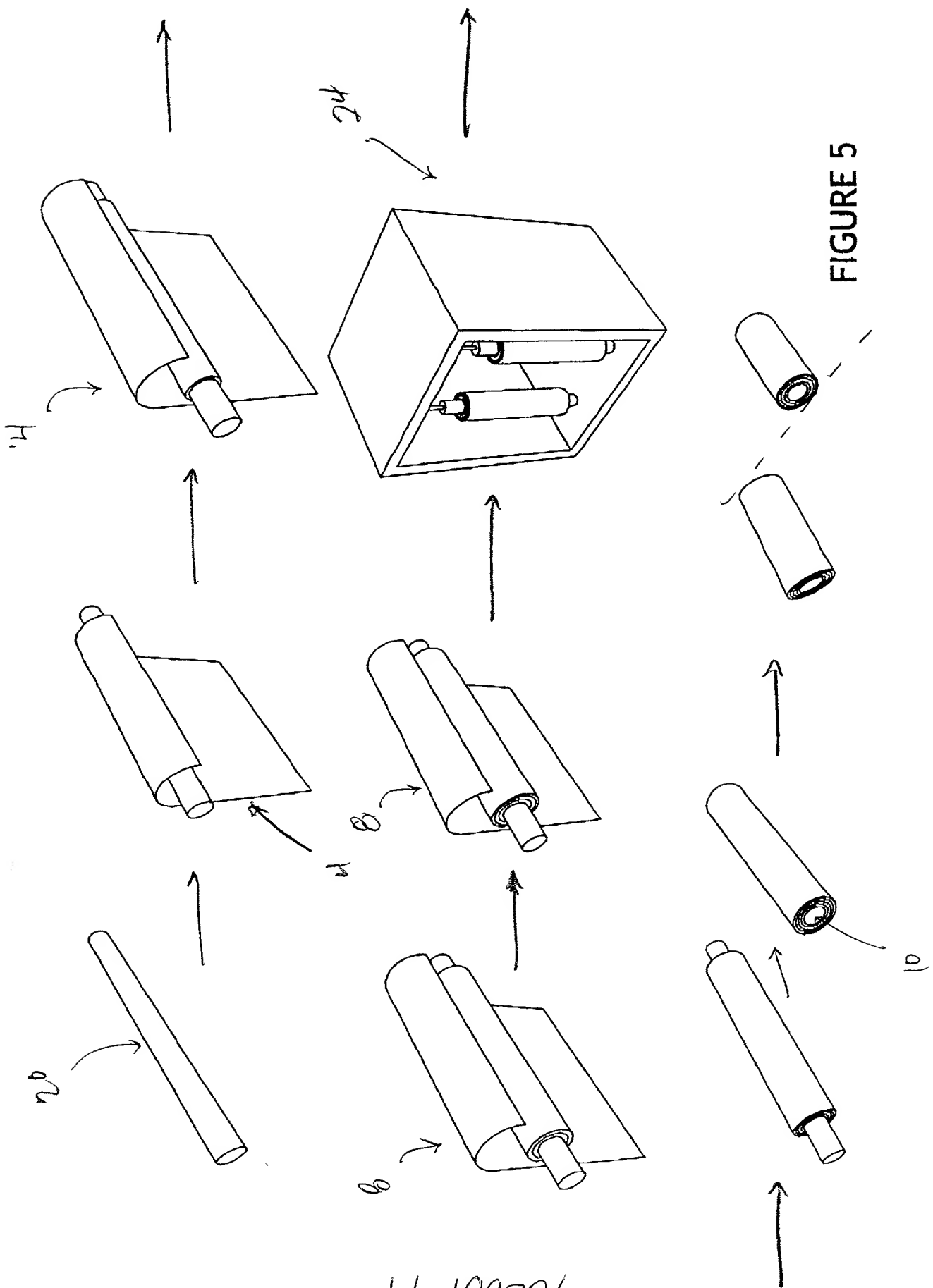


FIGURE 5

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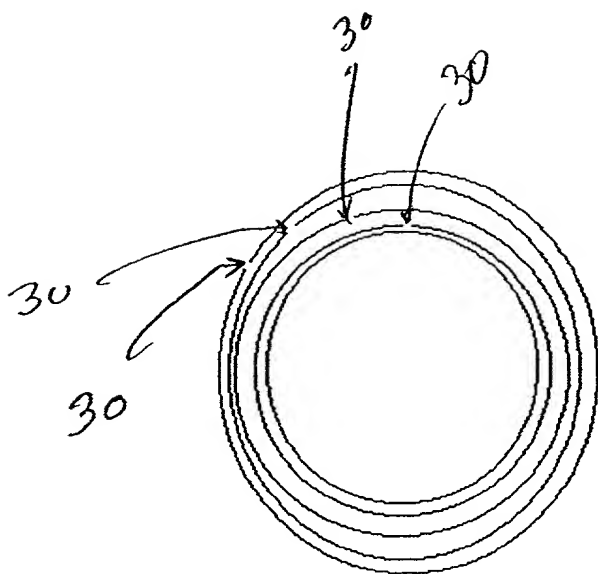


Figure 6

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0989390.070501
T05020" 0626860

FIG. 7

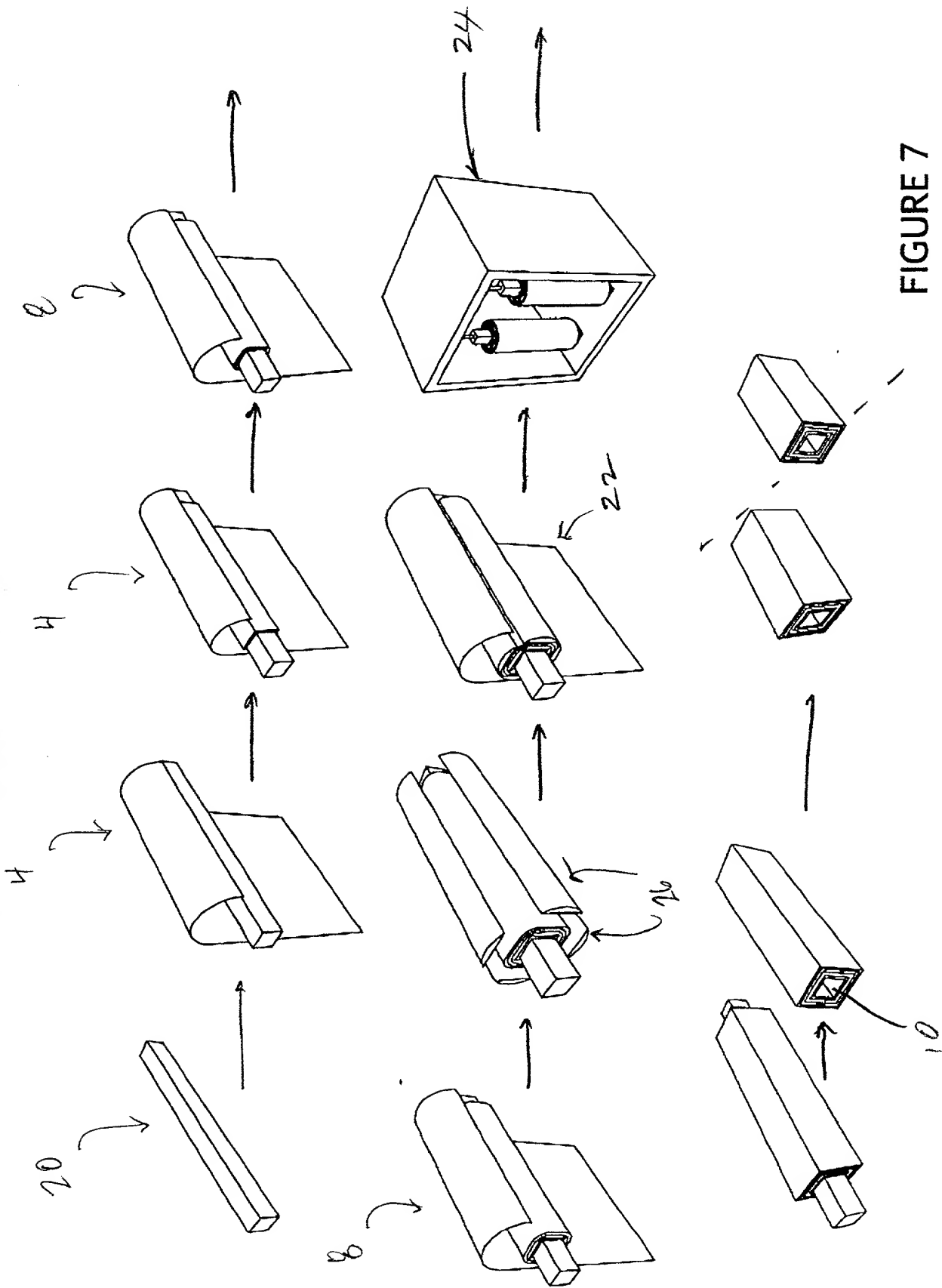


FIGURE 7

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105020" 0666660

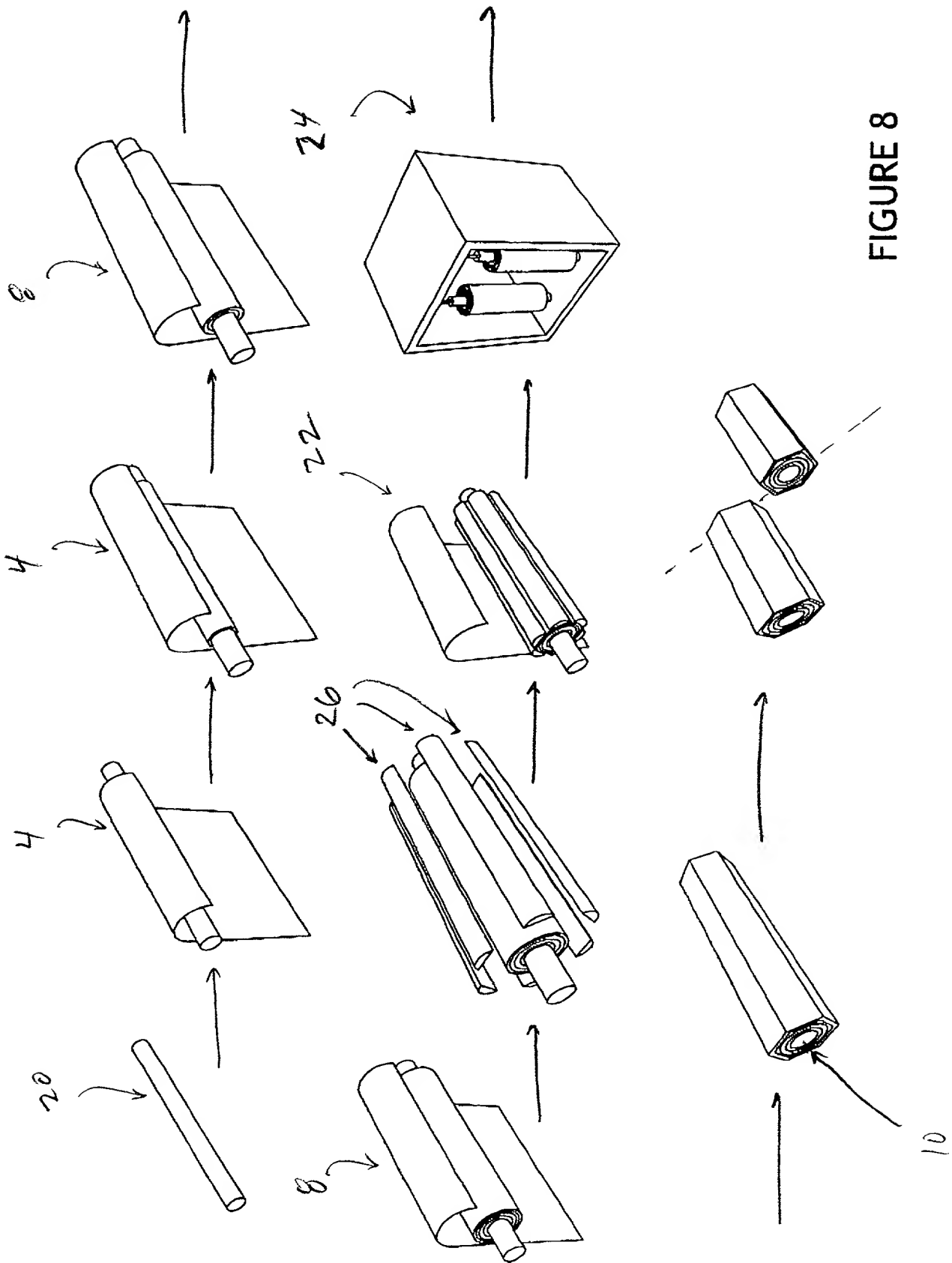


FIGURE 8

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FIG. 9

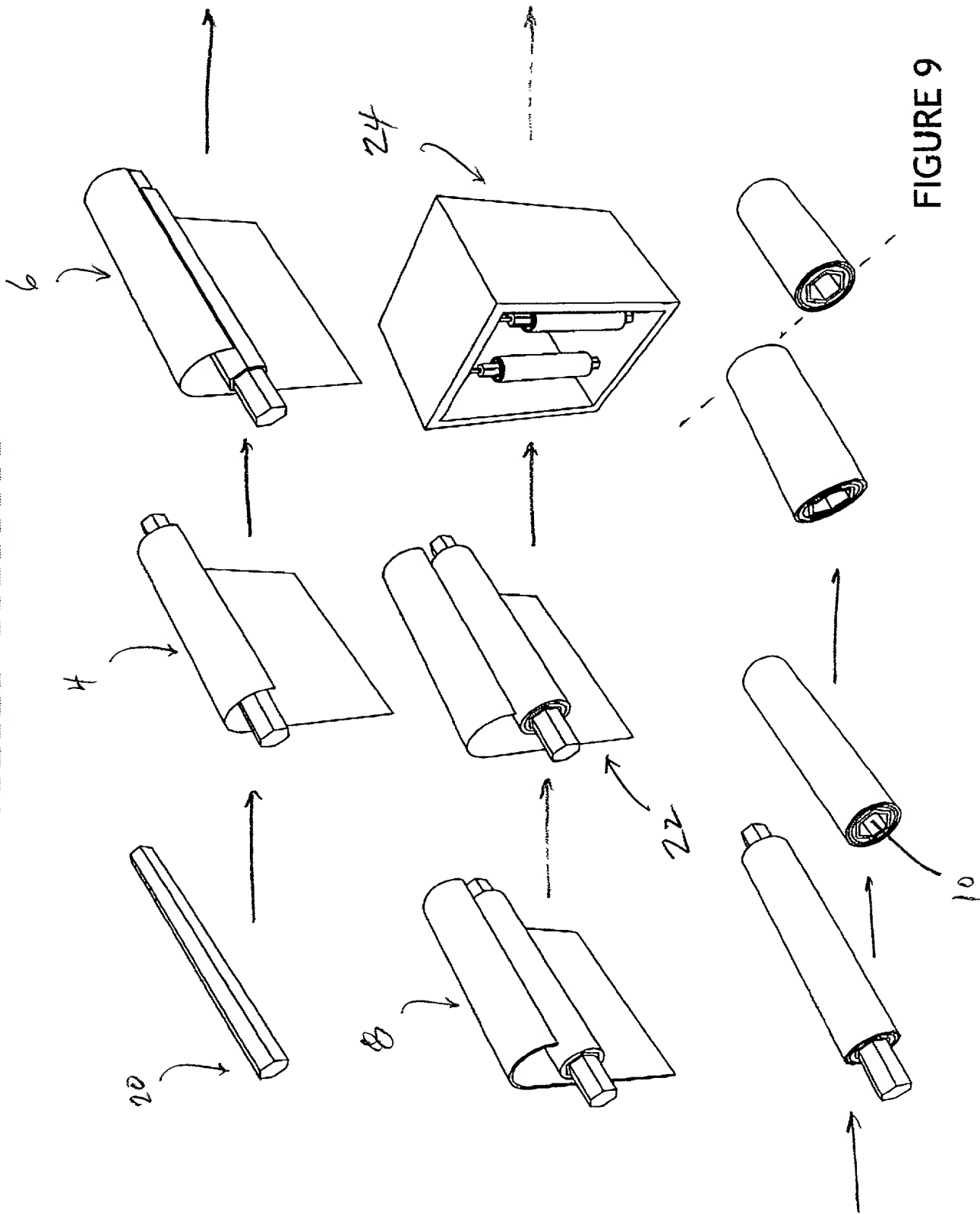


FIGURE 9

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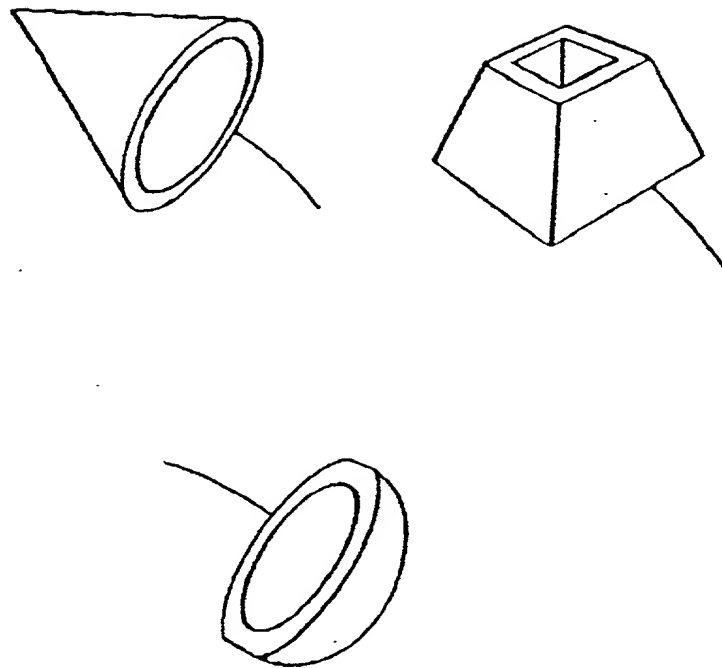


FIGURE 10

09899390 070501

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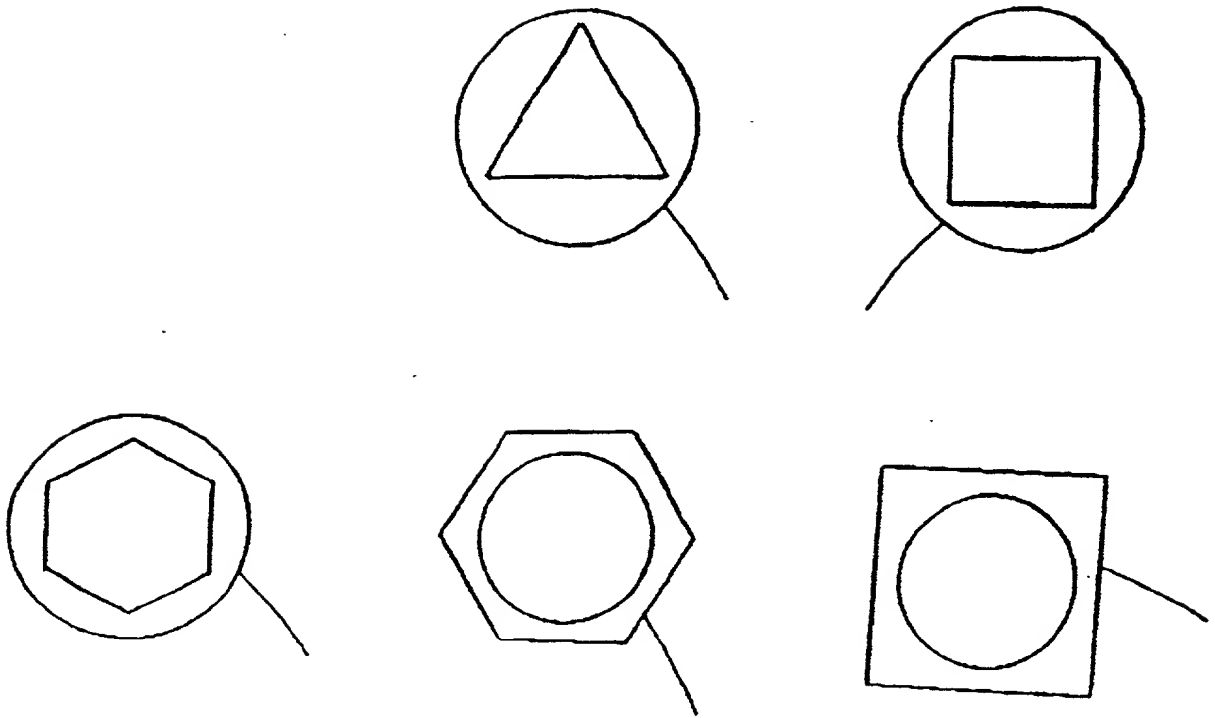


FIGURE 11

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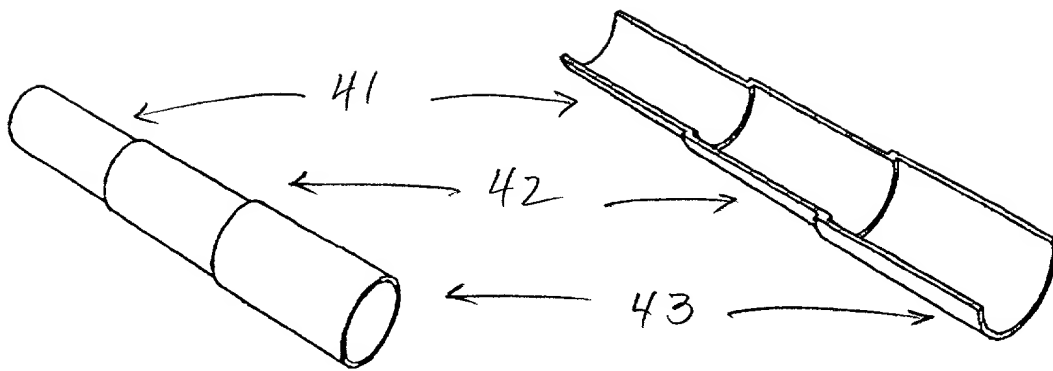


FIGURE 12

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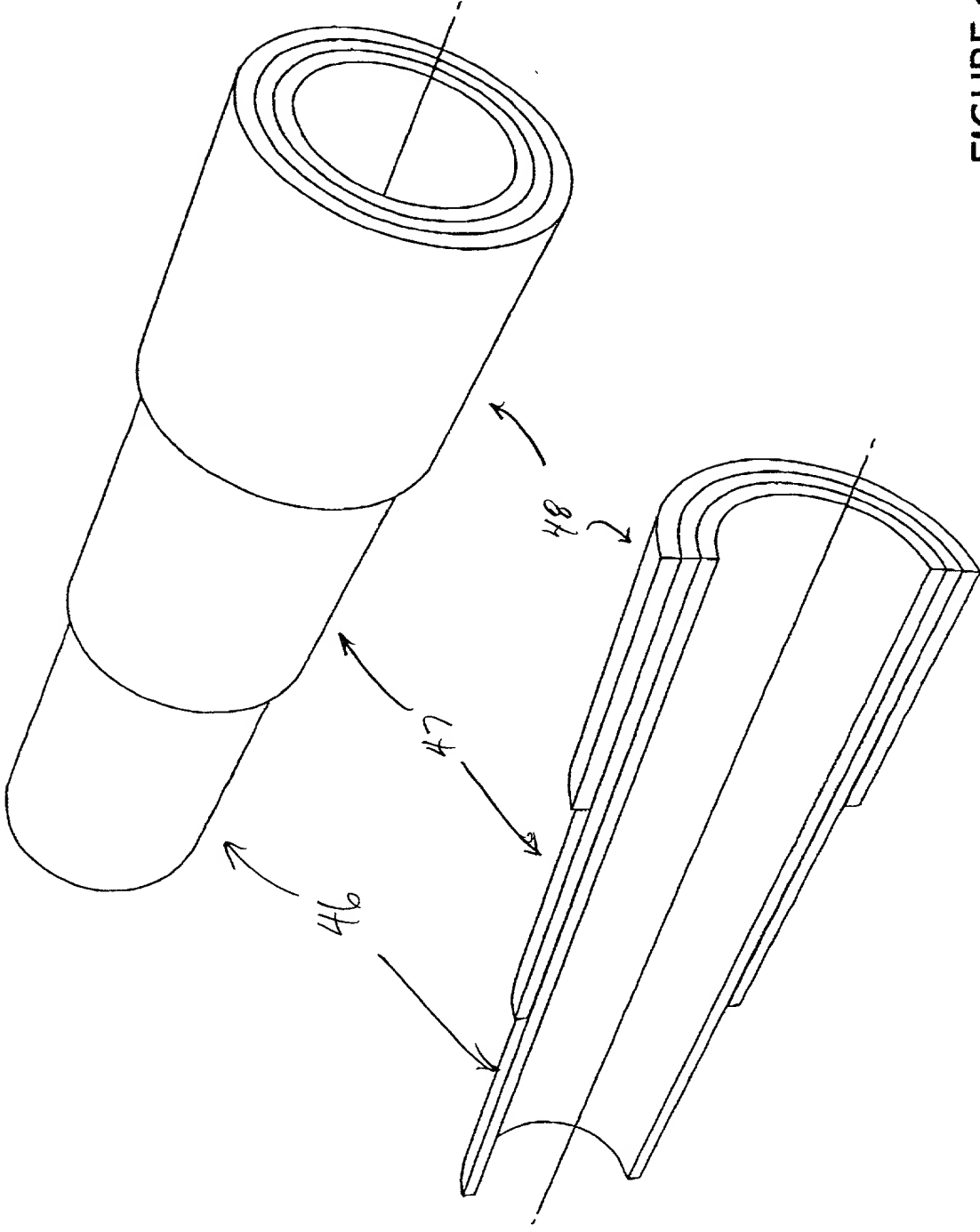


FIGURE 13

105020" 0565850

105020" 0666860

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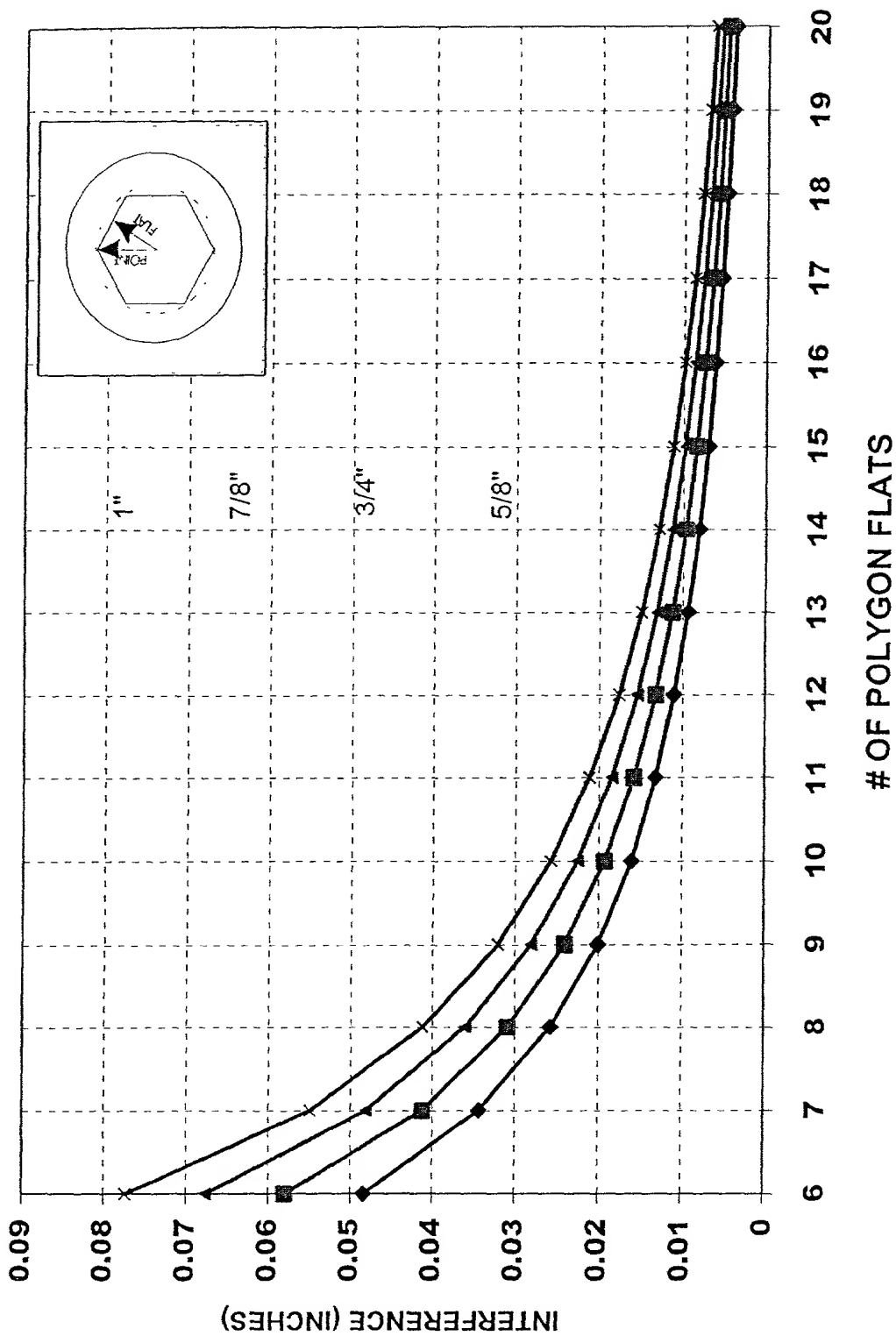


FIGURE 14

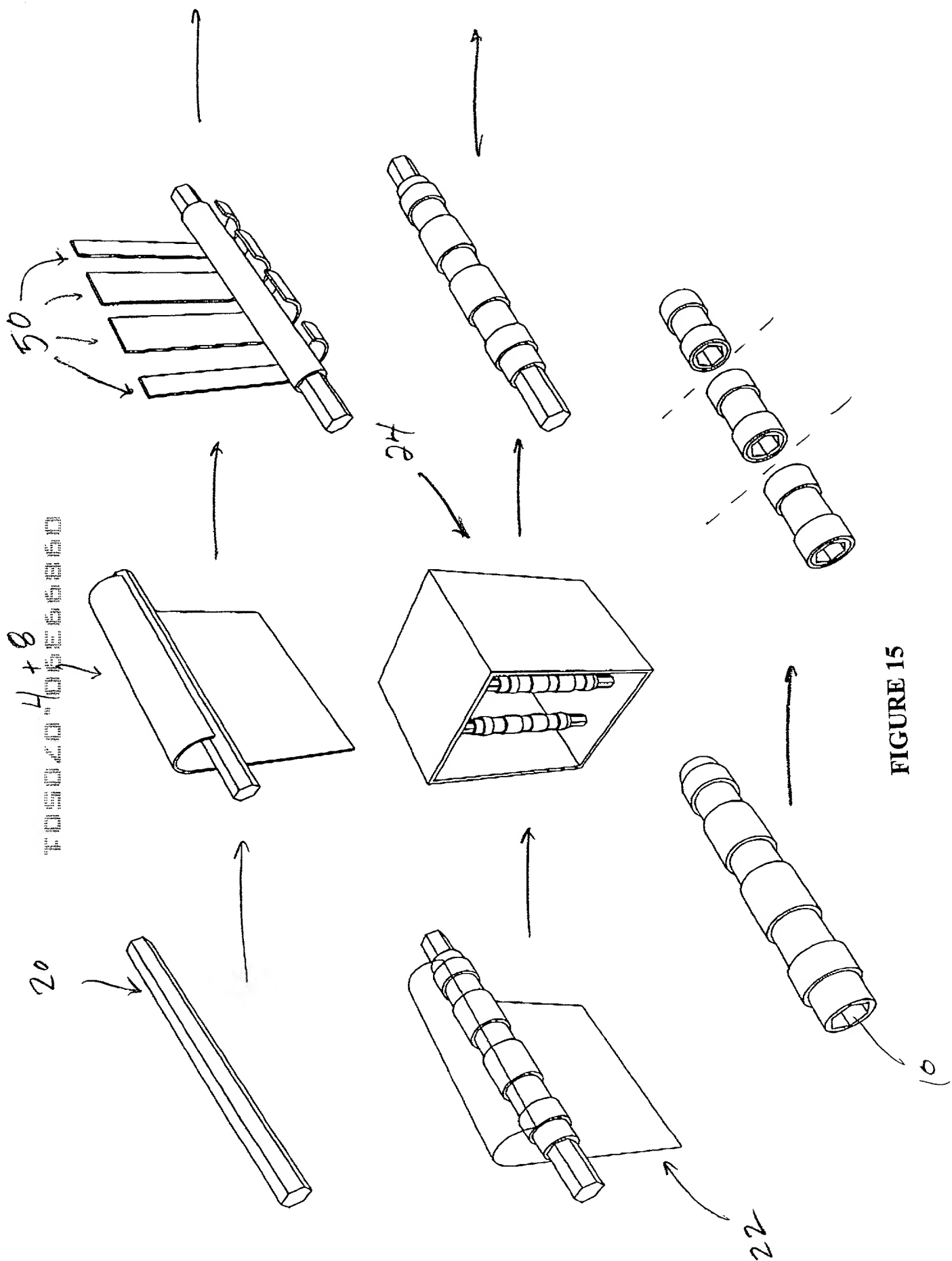


FIGURE 15

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COMPOSITE LAYER THICKNESS	0	3	5	10	15
10			160	250	SHAFT BROKE
12	156 169	291 304 SHAFT BROKE	320 332 302 318	304 SHAFT BROKE	321 SHAFT BROKE
14		339 291 SHAFT BROKE	325 361 SHAFT BROKE	325 STEEL BROKE	325 STEEL BROKE
16		340 350 STEEL BROKE	343 340 340 STEEL BROKE		STEEL BROKE
18	120		350 STEEL BROKE	315 STEEL BROKE	325 STEEL BROKE
20					
22					
24					